



Alignment Instructions for a **BWM/HOPKINS CONVERTIBLE™ OR PROLINE™ PRESS**

- 1** Mark a straight vertical line down the center of one shirtboard.
- 2** Place shirtboard on press – any print station is fine.
- 3** Put a screen in one print head.
- 4** Lower screen into registration gate with the marked shirtboard.
- 5** Make adjustments so the screen is flat on the shirtboard, the leg leveler is touching and the black safety bolt is touching as well.
- 6** Mark a straight line on the screen. (This can be done directly on the screen or by using a transparent sheet that is put on the screen)
- 7** Align the line on the screen with the line on the shirtboard.
- 8** Make sure that all handles are tightened and the screen cannot move.
- 9** Bring the screen into the up position.
- 10** Take the shirtboard off of the press and put it on the next print station.
- 11** Bring the screen down on top of the shirtboard.
- 12** Do not make any adjustments on the print head. The lines must be aligned for the press to work properly.
- 13** Loosen the top bolts of the registration gate.
- 14** Loosen the side bolts of the registration gate.
- 15** Tighten one side bolt of the registration gate watching the screen to see which way it moves. Do this until the lines are aligned with each other.
- 16** Once the lines are aligned, tighten the top bolts on the registration gates.
- 17** Use this method to align the lines on the remaining gates remembering not to adjust the print head.

If if you have any questions or concerns, please contact our Customer Service Department at 1-800-932-9312